



# Master H2O

Article Master No.: 006197

TPE film hose for drinking water applications in the cold and hot water sector.

## Product Details

### Construction / Material

- Type of construction: film hose with metal spiral
- Spiral Design: made from stainless steel wire
- Material of the spiral: stainless steel 1.4310, spring steel
- Execution of the wall: wall thickness between the spirals approx. 0.6 mm
- Material of the wall: TPE
- Specifications of the wall: according to KTW / TPE transition recommendation and W270 certified for the transport of drinking water up to 60 °C

### Properties

- Specifications of the product: according to TRGS 727 and ATEX 2014/34 EU, with grounding on both sides of the spiral for aspirative and pneumatic conveying of non-flammable dusts and bulk materials in zone 22. For conveying gases and liquids with low conductivity in zone 2., manufacturing process according to GMP EC 2023/2006
- Chemical Properties: good UV resistance, good ozone resistance, halogen-free, plasticiser-free
- Mechanical Properties: permanently kink-resistant

### Operating Temperature

- Temperature Range: -40 - 90
- short-term maximum temperature: peaks to 125 °C

### Delivery Information

### Application Areas

Customizing Options

Article Variants

Extended Article Number	Article number	Nominal Size (DN) mm	Outer diameter mm	Bending radius* mm	Weight kg/m	Operating pressure bar	Operating pressure at 60 °C bar	Negative pressure bar	Max. Production length m	Stock Lengths m
006197:40:x	006197	40	45	25	200	0.43	0,23	0.24	25.00	/
006197:45:x	006197	45	50	28	240	0.42	0,23	0.22	25.00	/
006197:51:x	006197	51	56	32	290	0.41	0,22	0.20	25.00	/
006197:60:x	006197	60	65	38	360	0.39	0,21	0.19	25.00	/
006197:63:x	006197	63	68	40	390	0.39	0,21	0.17	25.00	/
006197:65:x	006197	65	70	42	410	0.39	0,21	0.16	25.00	/
006197:70:x	006197	70	76	45	450	0.38	0,20	0.16	25.00	/

All data refer to a medium and ambient temperature of +20° C.  
Specification of the bending radius related to the inside of the hose bend  
Subject to technical changes and colour deviations

Delivery Variants

Available in other lengths, other nominal diameters, with customer-specific customer-specific imprint.

Disposal instructions

After use, the product must be disposed of in accordance with the legal regulations applicable in the user's region (in Germany in accordance with the applicable Waste Catalogue Ordinance (AVV)).

Possible Connection Elements



**Hose connector**  
Sheet steel connector for extending, connecting and joining light to medium-weight hoses



**Hose Reducer, symmetrical**  
Hose reducer for extending, connecting and joining light to medium weight hoses



**Master-Grip Hose Clamp, screwable**  
Special clamp for fastening light and medium-weight, right-handed spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PVC and Master-SANTO



**Master-Grip Hose Clamp, screwable, Steel quality W4, stainless steel 1.4301**  
Special clamp for fastening light and medium-weight, right-handed spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PVC and Master-SANTO



**Master-Grip Quick-Fix Clamp**  
Special clamp for fastening light and medium-weight, right-hand spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PVC and Master-SANTO



**Master-Grip Double Wire Clamp, screw-fitting**  
Special clamp for fastening light and medium-weight, right-handed spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PUR Food, Master-PVC and Master-SANTO

### Individual consultation

We offer consultation by  
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Product requests via  
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