



## Master-PUR LF Food A

Article Master No.: 000384

PU Suction & Transport Hose, super lightweight, food-grade quality acc. to EU 10/2011 and FDA, permanently antistatic



transparent



antistatic



microbe resistant



hydrolysis resistant



food approved



very flexible



light



moderately pressure resistant

### Product Details

#### Construction / Material

- Type of construction: film hose with embedded support coil
- Spiral Design: made from stainless steel wire
- Material of the spiral: stainless steel 1.4310, spring steel
- Execution of the wall: made of pure material, made of specified material, addition of a non-migrating permanent antistatic agent, wall thickness between the spirals approx. 0.5 mm
- Material of the wall: Polyether Polyurethane
- Specifications of the wall: surface resistance  $R_0 < 10^9$  Ohm, measured according to DIN EN ISO 8031, material complies with food regulations FDA 21 CFR § 177.2600 and 21 CFR § 177.1680, approved for direct food contact category E, according to EU Directive 1935/2004, 10/2011 and its latest amending Directives

#### Properties

- Specifications of the product: according to TRGS 727 and ATEX 2014/34 EU, with grounding on both sides of the spiral for aspirative and pneumatic conveying of non-flammable dusts and bulk materials in zone 22. For conveying gases and liquids with low conductivity in zone 2., manufacturing process according to GMP EC 2023/2006
- Chemical Properties: microbe-resistant, odourless and tasteless, good UV resistance, halogen-free, good resistance to chemicals, good ozone resistance, hydrolysis resistant, plasticiser-free
- Mechanical Properties: compressible approx. 1:3

- Flexibility: very flexible
- Physical Properties: permanently antistatic
- Weight: light
- Pressure Resistance: moderately pressure resistant
- Colour: transparent

### Operating Temperature

- Temperature Range: -40 - 90
- short-term maximum temperature: peaks to 125 °C

### Delivery Information

- Delivery, type of production: various nominal widths in standard lengths are available ex-production, individual nominal widths and lengths also ex-stock

### Application Areas

- Areas of application: Agriculture, Bulk & Construction, Chemistry, Food & Pharma, Plastics

### Customizing Options

- optional item modification (on request): other lengths, other nominal widths, with customer-specific imprint

## Article Variants

Extended Article Number	Article number	Nominal Size (DN) mm	Outer diameter mm	Bending radius* mm	Weight kg/m	Operating pressure bar	Negative pressure bar	Max. Production length m	Stock Lengths m
000384:40:x	000384	40	46	20	0.28	0.82	0.24	25.00	10
000384:51:x	000384	51	57	25	0.34	0.78	0.20	25.00	10, 15
000384:60:x	000384	60	68	35	0.35	0.76	0.19	25.00	10
000384:70:x	000384	70	78	40	0.41	0.61	0.16	25.00	/
000384:76:x	000384	76	83	43	0.53	0.61	0.13	25.00	10
000384:80:x	000384	80	88	45	0.53	0.53	0.13	25.00	10
000384:90:x	000384	90	99	50	0.60	0.46	0.09	25.00	/
000384:102:x	000384	102	108	55	0.69	0.46	0.09	25.00	5, 10
000384:110:x	000384	110	119	60	0.73	0.38	0.09	25.00	/
000384:120:x	000384	120	129	65	0.82	0.38	0.09	25.00	10
000384:127:x	000384	127	134	70	0.85	0.38	0.09	25.00	5, 10
000384:152:x	000384	152	159	80	1.02	0.30	0.06	25.00	10
000384:160:x	000384	160	169	85	1.23	0.30	0.06	25.00	10
000384:180:x	000384	180	189	95	1.38	0.23	0.06	25.00	/
000384:203:x	000384	203	210	105	1.52	0.23	0.06	25.00	10
000384:250:x	000384	250	256	126	1.66	0.16	0.03	25.00	/
000384:254:x	000384	254	260	130	1.65	0.15	0.03	25.00	5, 10
000384:300:x	000384	300	310	155	1.78	0.14	0.03	25.00	5
000384:315:x	000384	315	325	162	1.87	0.14	0.03	25.00	/
000384:350:x	000384	350	360	180	2.44	0.12	0.03	25.00	/
000384:400:x	000384	400	410	210	3.04	0.12	0.03	25.00	/

All data refer to a medium and ambient temperature of +20°C.  
 Specification of the bending radius related to the inside of the hose bend  
 Subject to technical changes and colour deviations

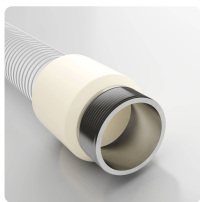
## Delivery Variants

Available in other lengths, other nominal diameters, with customer-specific customer-specific imprint.

## Disposal instructions

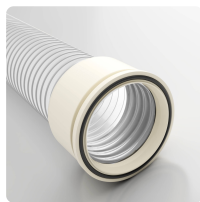
After use, the product must be disposed of in accordance with the legal regulations applicable in the user's region (in Germany in accordance with the applicable Waste Catalogue Ordinance (AVV)).

## Possible Connection Elements



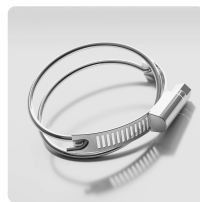
### Combiflex VA Threaded Sockets Food

cast-on VA threaded socket with male thread to DIN ISO 228 for all Master-PUR Food hoses, food-safe EU 10/2011



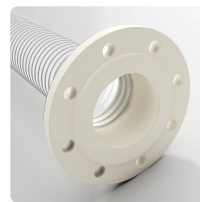
### Combiflex PU Cone Flange Food

fixed quick connector system for all Master-PUR Food hose types, following DIN 3016, food-safe EU 10/2011



### Master-Grip Double Wire Clamp, screw-fitting

Special clamp for fastening light and medium-weight, right-handed spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PUR Food, Master-PVC and Master-SANTO



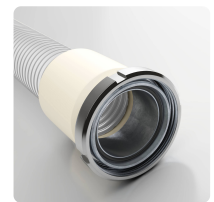
### Combiflex Cast-on PU Fixed Flange Food

fixed flange for all Master-PUR Food hose types, approved for direct food contact EU 10/2011, for counterflanges acc. to DIN 2632 / DIN 2633 / DIN 2673



### Combiflex PU Threaded Sockets Food

cast-on PU threaded connector for attaching fittings to Master-PUR Food hoses, approved for direct food contact EU 10/2011, following DIN ISO 228



### Combiflex Dairy Fitting Cone Sockets

cast-on tube fitting with groove nut to DIN 11851 for Master-PUR Food hoses, food-safe EU 10/2011

### Individual consultation

We offer consultation by phone:  
+49 209 97077-112

Product requests via  
[masterflex.de/en](http://masterflex.de/en)

### Address Headquarters

Masterflex SE  
Willy-Brandt-Allee 300  
45981 Gelsenkirchen

