

# Master-PUR DualFlow 1.6 Food A

Article Master No.: 012817

PU suction hose / delivery hose, heavy, flexible, smoothed inner core, food-safe EU10/2011 and

#### FDA









transparen

microbe resistant

heavy p

pressure resistant

## **Product Details**

**Construction / Material** 

antistatic

Type of construction: profile extruded hose with metal spiral

flexible

- Spiral Design: made from stainless steel wire
- Material of the spiral: stainless steel 1.4310
- Execution of the wall: made of pure material, made of specified material, addition of a non-migrating permanent antistatic agent, wall thickness between the spirals approx. 1.6 mm
- Material of the wall: Polyether Polyurethane
- Specifications of the wall: approved for direct food contact according to EU Directive 1935/2004, 10/2011 and its latest amending Directives, surface resistance  $R_0 < 10^9$  Ohm, measured according to DIN EN ISO 8031, material complies with food regulations FDA 21 CFR § 177.2600 and 21 CFR § 177.1680
- Specifications of the inner layer: smoothed, seamless inner core

#### **Properties**

- Specifications of the product: with grounding on both sides of the spiral for aspirative and pneumatic conveying of non-flammable dusts and bulk materials in zone 22. For conveying gases and liquids with low conductivity in zone 2., manufacturing process according to GMP EC 2023/2006
- Chemical Properties: good resistance to chemicals, good UV resistance, good ozone resistance, halogenfree, hydrolysis resistant, microbe-resistant, plasticiser-free
- Flexibility: flexible

- Weight: heavy
- Pressure Resistance: pressure resistant
- Colour: transparent

#### **Operating Temperature**

- Temperature Range: -40 90
- short-term maximum temperature: peaks to 125 °C

#### **Delivery Information**

• Delivery, type of production: various nominal widths in standard lengths are available ex-production, individual nominal widths and lengths also ex-stock

#### **Application Areas**

• Areas of application: Agriculture, Industry, Bulk & Construction, Chemistry, Food & Pharma, Plastics

#### **Customizing Options**

• optional item modification (on request): other colours, other lengths, other nominal widths, with customerspecific imprint

## **Article Variants**

Extended Article Number	Article number	Nominal Size (DN) mm	Outer diameter mm	Bending radius* mm	Weight kg/m	Operating pressure bar	Negative pressure bar	Max. Production length m	Length (standard lengths available for order) m
012817:38:x	012817	38	47	130	0.52	3.14	0.90	on request	5, 10
012817:40:x	012817	40	49	135	0.55	3.08	0.90	on request	5, 10
012817:45:x	012817	45	55	155	0.62	3.00	0.89	on request	5, 10
012817:51:x	012817	51	61	170	0.80	2.90	0.84	on request	5, 10
012817:60:x	012817	60	70	185	0.95	2.65	0.79	on request	5, 10
012817:65:x	012817	65	75	190	1.02	2.48	0.73	on request	5, 10
012817:70:x	012817	70	80	235	1.09	2.30	0.71	on request	5, 10
012817:76:x	012817	76	87	250	1.19	2.15	0.66	on request	5, 10
012817:80:x	012817	80	91	270	1.25	2.10	0.62	on request	5, 10
012817:102:x	012817	102	112	300	1.67	1.60	0.49	on request	5, 10
012817:127:x	012817	127	138	350	2.15	1.40	0.42	on request	5, 10

#### **Delivery Variants**

Available in other lengths, other nominal diameters, with customer-specific customer-specific imprint.

#### **Disposal instructions**

After use, the product must be disposed of in accordance with the legal regulations applicable in the user's region (in Germany in accordance with the applicable Waste Catalogue Ordinance (AVV)).

### **Possible Connection Elements**



Master-Grip Double Wire Clamp, screwfitting

Special clamp for fastening light and medium-weight, righthanded spiral hoses such as Flamex B-se, Flamex B-F se, Master-PUR Trivolution, Master-PUR Food, Master-PVC and Master-SANTO



Combiflex VA Threaded Sockets Food cast-on VA threaded socket with male thread to DIN ISO 228 for all Master-PUR Food hoses, food-safe EU 10/2011



Combiflex Cast-on PU Fixed Flange Food fixed flange for all Master-PUR Food hose types, approved for direct food contact EU 10/2011, for counterflanges acc. to DIN 2632 / DIN 2633 / DIN 2673



Combiflex PU Threaded Sockets Food cast-on PU threaded connector for attaching fittings to Master-PUR Food hoses, approved for direct food contact EU 10/2011, following DIN ISO 228



Combiflex PU Cone Flange Food fixed quick connector system for all Master-PUR Food hose types, following DIN 3016, food-safe EU 10/2011



Combiflex Dairy Fitting Cone Sockets cast-on tube fitting with groove nut to DIN 11851 for Master-PUR Food hoses, food-safe EU 10/2011

#### Individual consultation

We offer consultation by phone: +49 209 97077-112

Product requests via masterflex.de/en

#### **Address Headquarters**

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